ABSTRACT

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Method of supplying oil from a first floating structure to an offloading structure, includes providing a flexible duct extending between the two structures at a water depth of between 50m and 500m, the duct including a flexible elastomeric material and having an internal diameter of at least 600 mm and a length of between 1500 and 3000 m,

- providing at least one pump at the first structure and pumping the oil through the duct at a pressure between 5 bar and at a flow rate between 1000 and  $50.000 \, \text{m}^3/\text{hr}$ ,
  - providing a single flexible duct, and
- providing a wall thickness of the duct such that at water temperatures between 2°C and 20°C, the oil has at the first structure an inlet temperature  $T_{in}$  and at the second structure an outlet temperature  $T_0$  that  $T_{in}$   $T_0$  is smaller that or equal to 15°C, preferably smaller than 5°C.